NATIONAL CAN COATING WHITE (BASE COAT – 1001)

PRODUCT DESCRIPTION
High quality white base coat based on polyester resin.

RECOMMENDED USES
External base coat for all kind of 3-piece metal packaging. It can be overprinted with conventional printing inks.

TECHNICAL DATA

| COLOUR, DRY FILM | White |
| FINISH, DRY FILM | Smooth and Glossy |
| SOLIDS BY WEIGHT | 62 ± 2% |
| SPECIFIC GRAVITY | 1.36 ± 0.05 |
| VISCOSITY (FCB4 CUP) | 140 ± 10 sec. at 30°C |
| FLASH POINT | 28°C |

RECOMMENDED FILM WEIGHT

| DRY | 13.0 – 15.0 g/m² |
| WET | 26.0 – 30.0 g/m² |

SUBSTRATE
Tinplate

CURING DETAILS

REQUIRED PMT
180 – 200°C

TIME AT PMT
MINIMUM
10 Minutes
MAXIMUM
12 Minutes

Oven air temperature must be set to achieve the specified PMT’s where applicable

ADVANTAGES

NATIONAL CAN COATING WHITE (BASE COAT-1001)
High quality can coating for 3-piece cans. Dried film has excellent mechanical and tooling properties.

APPLICATION DATA

APPLICATION METHOD
Roller

THINNER
National Lacquer Thinner

EQUIPMENT CLEANER
National Lacquer Thinner

CURE TYPE
Sheet oven

COATING PREPARATION
Supplied ready for use. Coating must be stirred for 1 hour before use.

Coating spillages should be cleaned up before the coating has dried up.
STORAGE DETAILS

<table>
<thead>
<tr>
<th>SHELF LIFE @ 30°C</th>
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<tr>
<td>6 months, in original sealed container, with proper storage conditions.</td>
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<tr>
<td>Protect from excessive humidity.</td>
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HEALTH & SAFETY

SAFETY PRECAUTIONS

As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and solvent mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. This product contains flammable materials and should be kept away from the sparks and open flames, smoking in the area should not be permitted. Local safety regulations should be followed.

STORAGE & HANDLING

<table>
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<td>Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.</td>
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NOTE: We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued. Issued: 0608